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D5372-1
Job Sheet 199173



Part No: D5372-1

Job Qty: 10 pcs

Part Name: Plug



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/14/19

Job Tracking No:

Due Date: 12/6/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B IPP REV:A NEW ISSUE 15-12-09 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Bandsaw - 1	10 pcs	12/6/19	12/6/19	0.00	0.67	Bandsaw - 1		mm. 2019/04/22 64 9-89
110	HAAS 4 Axis - B4B	10 pcs	12/6/19	12/6/19	0.29	10.53	HAAS - 1 - B4B		
							HAAS - 2 - B4B		
							HAAS - 3 - B4B		
							HAAS - 4 - B4B		mm. 2019/04/22 64 9-89
120	QC 2	10 pcs	12/6/19	12/6/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		

130 QC 8	10 pcs	12/6/19	0.00 0.00	QC 2 - 8	
				QC 2 - 66	
				QC 2 - 64	1111 2019/08/23
				QC 2 - 65	
				QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
				QC 8 - 12	
				QC 8 - 14	2019/08/23
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
QC 8 - 3					
QC 8 - 32					
QC 8 - 33					
QC 8 - 35					
QC 8 - 39					
QC 8 - 4					
QC 8 - 44					
QC 8 - 45					
QC 8 - 49					
QC 8 - 58					
QC 8 - 8					
QC 8 - 9					
QC 8 - 68					
QC 8 - 67					
QC 8 - 1 (A)					
QC 8 - 47					
QC 8 - 40					
QC 8 - 52					
QC 8 - 23					
QC 8 - 57					
140 Packaging 3-1 - Stock - B4B 10 pcs ✓		12/6/19	0.00 0.00	Packaging 3 - 1 - B4B	
Mon 8-26-2019 Oscar				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	ST 159
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	

DAS
64
9-89

				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
150	QC 21 - SA	10 pcs ✓	12/6/19	0.00 0.00	QC 21 - SA - 21 →
	Mon 8-26-2019	Oscar			ST 159
					QC 21 - SA - 70
					QC 21 - SA - 53
					AUG 26 2019
					DAS 77
					9-89
Part Op 100 - Cut blank: 2.700" x 2.700" 5.700					
Descriptions: 110 - (HAAS CNC Vertical Machine), 1-Machine AS PER Dwg D5372					
120 - (QC2- Inspect parts off machine FAI/FAIB)					
130 - (QC8- Inspect parts - second check)					
140 - (Identify as per dwg & Stock Location: _____)					
150 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
MDELRLNB0.750X1.000	Delrin Bar (Black)	4.5800 ft (.458 ea)	100-Bandsaw - 1	M128844	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Bandsaw - 1	MDELRLNB0.750X1.000	5	31	0	
Part Specifications					
Specifications could not be found.					

Plex 8/14/19 7:56 AM Dart.lajeunesse.marie

